



Excellence in
Specialized Packaging
since three decades



GUJARAT CONTAINERS LIMITED

ECOVADIS Certified | BIS Certified | ISO 9001:2015 | ISO 14001:2015 | ISO 45001:2018



The future

Vision

- To offer integrated and futuristic solutions for diverse requirements in Industrial Packaging

Mission

- Distinguish customer needs
- Ensure excellent supporting services

Objective

“Growing beyond the boundaries”

- Achieve and maintain total customer satisfaction
- Process and provide quality products and services
- Deliver solutions at the right time, every time
- Realize goals by working individually & as a team



The future is GCL

Gujarat Containers Ltd. stands as the benchmark of excellence in the specialized Barrels industry, recognized as the foremost and sole manufacturer in India offering an extensive array of specialized Barrels all under one roof, with over 70% of our products earmarked for international exports. As a diversified Barrels company, we take pride in our ability to deliver a wide range of containers crafted to perfection, catering to diverse needs with unwavering precision.

Our commitment to customer satisfaction is paramount, as we diligently anticipate and fulfil their requirements, providing timely support services accompanied by superior products. Throughout our journey, our valued clientele has been instrumental in propelling us forward, their loyalty and expertise serving as pillars of our success. Much like our state-of-the-art technology, our proficient workforce adeptly transforms customer needs into tangible products, delivering exceptional service at every turn. The monumental success we've achieved in the industry is a testament to the visionary leadership and relentless dedication of our team, embracing challenges and seizing opportunities to continually elevate our standards of excellence.

Applications

Our presence in the industry marks years of success offering standard quality and specialty containers in a wide array of sizes and thicknesses. We also offer a choice of configurations, linings and covers to transit materials. We are recognized for our faster turnaround and efficient services.

- Plethora of Chemicals
- Agro Chemicals (Pesticides, Insecticides, etc.)
- Aromatic Products
- Paints, Coatings and Dyestuff
- Food Products
- Petroleum Products & their By-Products
- Lubricating Oils
- Pharmaceutical
- Hazardous Chemicals
- Resins

Introduction of Our New Dahej Plant

We are pleased to introduce our state-of-the-art automated plant in Dahej. This facility, Certified with ISO 9001:2015 standards, operates without manual intervention. With a cutting-edge four-stage painting system and advanced degreasing technology akin to those utilized in top-tier automobile companies, it guarantees thorough cleaning of Barrel components from any dust or oil particles. The plant boasts a formidable production capacity of 75,000 Barrels in one shift per month and a storage capacity exceeding 25,000 Barrels, aligning seamlessly with our commitment to the just-in-time concept for optimal efficiency in production and delivery processes. Moreover, its strategic location ensures prompt delivery of our products, facilitating seamless supply chain operations.

Future Plans

Packaging Industry is growing exceptionally over the past years and covering worldwide markets. Pharma, Food, API and Chemical Industries use varieties of packaging solutions to achieve export and domestic requirements.

We, at **Gujarat Containers Limited**, have been a pioneer packaging solution provider since decades and to keep this legacy, we have planned to add more products to our rich catalogue in near future.

- Intermediate Bulk Packaging(IBC)
- L-Ring (Plastic) Barrels

We thrive for development and with the vision to serve diverse requirements of our clientele, our upcoming plant will be well equipped with state of the art manufacturing facility and capacity to manufacture these products. The location of this plant benefits us to achieve timely delivery and better customer support.

The future is our wide range

The Barrels are manufactured from CRCA Sheets of 16 Gauge to 22 Gauge and meet the general specifications of IS 1783 Standard. The body for all types of Barrels will remain the same and will be vertically welded with Resistance Seam Welding. We provide two/ multiple rolling Hoops in the body.

Galvanized Barrels

Our perfection in manufacturing Galvanized (GI) Barrels makes us the only Company in India having the highest capacity of producing GI Barrels & required in-house infrastructure.

Galvanized Barrels are Zinc Electroplated on insides and outsides with zinc coating ranging from 10 to 40 microns as per customer requirements.

Uses: Galvanized Barrels are used for the storage of extremely hazardous chemicals, strong solvents, fragrance, etc. for long sustainability of packing goods.

Size : 50, 100, 210, 235 Liters
Thickness : 22 G to 16 G



Composite Barrels

Composite Barrels are manufactured from CRCA Coil / Sheet with HM-HDPE Liner inside. These Barrels are specially used for export purpose for safe trans-shipment of high value/ hazardous / highly corrosive products. We have our own as well as procured liners as per customers specifics.

Uses: Composite Barrels are used mostly for storage of aromatics, agrochemicals, pesticides & fertilizers etc.

Size : 30, 50 and 210 Litres
Thickness : 20 G to 16 G
Liner color : Blue / White (Virgin HM-HDPE granules)

Epoxy (Lacquered) Barrels

Epoxy (Lacquered) Barrels are coated from inside with Pesticide Grade / Phenolic Grade / Food Grade Epoxy Lacquer. These are then oven baked in gas fired with a minimum to maximum temperature range from 210° to 270° as per customer requirements / applications. Further, they are painted with high quality paint with advanced painting techniques. Both closed & open mouth Barrels are available in this segment.

Uses: Epoxy Barrels are used in a wide range of industries including Agro, Aromatics, Food, Paint, Pharma & many others.

Size : 210, 235 Litres
Thickness : 22 G to 16 G



All Side Welded Barrels (R-11 Barrels)

All Side Welded Barrels are supplied for highly hazardous chemicals and high value products. The general specifications remain the same. However, top and bottom of the Barrels are welded in addition to seaming operation which is done for standard Barrels and makes the Barrels 100% leakage proof.

Uses: Welded/R-11 Barrels are specially used for extremely hazardous products to ensure no-leakages.

Size : 210, 235 Litres
Thickness : 22 G to 16 G

The future is our wide range

Goose-Neck Barrels

These are open top Barrels with jar like indentation at the top for better fitment and stacking of 4 Barrels on a pallet & 80 nos inside a 20ft export container properly. Moreover, these Barrels are customer specific. Internally they can be painted or epoxy coated as well. Top closure ring is galvanized and it can be availed in both lever & nut bolt type.

Size: 210, 235 Liters
Thickness: 20 G, 18 G



Open Top Barrels

These Barrels are manufactured as per ISI standard on any of the above said Barrels type. They are also utilized by companies manufacturing products in the form of semi-solids and powders. Open top Barrels can be plain from inside or can be painted / epoxy coated as per requirement.

Size : 210, 235 Liters
Thickness : 22 G to 16 G



M.S. Plain Barrels

M.S. Plain Barrels are manufactured from 16 gauges to 22 gauges from fresh CRCA Sheet / Coil. The top will be provided with two screw type Trisure Bungs having 20 mm and 50 mm diameter each. The cap of the bung is provided with a gasket of PP / Rubber / HDPE as per customer requirement. Further, they are painted with high quality paint with advanced painting techniques.

Size : 135, 210 & 235 Liters
Thickness : 22 G to 16 G



GP Sheet Barrels

GP Sheet Barrels are made from MS-GP Sheets and processed by hot-dipping method. They are manufactured from GP Sheets as per customer requirements of weight. It is suitable for packing of Menthol, Beverages, Aromatics and hazardous chemicals

Size : 210 & 235 Litres
Thickness : 20 G to 16 G



The future is Infrastructure

The modernised manufacturing facilities give us the recognition of state-of-the-art infrastructure in the industry. With our expertise in the field and best of the skills, we strive to achieve excellence.

Main Plant

The well established plants set-ups produces 3000 Barrels per day per shift. The main plant has sheet cutting & sizing, spot welding, line welding, seaming, degreasing and partial drying in preheating oven & complete drying oven facilities. All equipments are well maintained and designed to produce optimum level of output.

GI Plant

Over the years, GCL has developed the finest and the highest manufacturing GI Plant in India within its own premises in order to provide the best quality. Our plant has a number of specialized electroplating baths for even plating of GI Barrels. Such high-end facilities ensure best quality of Galvanized Barrels for GCL.

Degreasing Plant

Our plant is equipped with 6 tank Degreasing Process setup which gives oil free, dust, dirt and foreign particles free surface before the application of paint on Barrels. This set up is one of kind and it gives a consistent and sound quality of finish on Barrels before painting. We proudly represent this setup to have under one roof along with our diverse manufacturing line.

Lacquer Lancing Section

GCL has developed a special type of Lacquer Application System to give the best quality Barrels. Besides, we have two way traceability methods to detect leakage and seepage in Barrels. Entire process is on semi-auto system and least handled manually. We ensure that our Barrels are produced under dust-free atmosphere.

Welding Section

We do all-sided-welding to our Barrels on specific demand of our valued customer. This section has different types of welding equipments and rotators. These Barrels are used to fill highly hazardous products.

Quality Lab

Our Quality Lab consists of raw material testing facilities. We analyze raw materials and chemical compatibility test of epoxy lacquer, seaming compound and GI chemicals. We strictly follow GCL quality standards.

GCL is renowned for its uncompromising quality. Our products are backed by the GCL Quality Management



Dahej Unit

The future is our QMS

System (supported by BIS Standards) that focuses on delivering products that exceed industry standards for safety, consistency and overall quality evaluation. Customer specifications are stringently followed and checked for at all critical junctures of the production line. Additionally our QC Lab team ensures that all supplementary materials utilized for Barrels are duly authenticated.

Quality Control

GCL procures raw materials from companies like Tata Steel, Jindal Steel, Reliance, Hindustan Zinc & Valspar Coatings and paints from Berger & Nerolac which are of high quality and as per BIS Standards.

Quality Assurance

We work on Standard Operating Procedures which are validated resulting into excellent performance and guaranteed consistency. Vendor management as well serves a critical part in procurement and quality assurance.

Dispatch

Our stringent procedures results into timely product dispatch in good condition, on time and at the contracted volume and price. Own fleet of dedicated vehicles promise timely service.

Customer Value

It provides for communications in the area of customer specifications, technology support and attention to customer inquiries. This results into need recognition, customer satisfaction and well-timed problem resolution.

Barrel Testing Facilities

We carry out the following tests to ensure the performance of our products.

Acetone Test

This is done batch wise to check the quality of Epoxy Coating and ensure best quality products to our valued customers.

Drop Test

This is one of the BIS standards and is conducted on each batch.

Leakage Test

All Barrels undergo a 100% dip test to ensure no leakage.

Soap Solution Test

This is conducted on every barrel to detect any seepage. Soap solution is poured on welded parts after filling the pressure up to 0.5 bars.

Hydraulic & Stacking test

These tests are carried out as per the need of customer.

The Future is us

The future of the industry is big with Gujarat Containers Ltd. turning its vision and mission to change the current scenario to open up to developments in packaging. This compels us to upgrade our technology with the best of plant upgradation & facilities for our workforce to give the customer excellent products coupled with the finest services. Our approach has made a difference and we will keep doing this for years to come.

Our Certifications



भारतीय पैकेजिंग संस्थान
Indian Institute of Packaging

An autonomous body under the Ministry of Commerce & Industry, Govt. of India



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ECOVADIS Certified | BIS Certified
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